



VEDIKA MACHINERY PVT. LTD.

Precision replacement spares for teabag packaging machines.



Reverse-engineered, manufactured and inspected end-to-end in our own facility. Running in 46 countries.

REPLACEMENT SPARES FOR

IMA C21 · C23 · C24 · C27 · C28 · C2000 · C2002

TEEPACK PERFECTA · CONSTANTA

Built to keep your teabag lines running.

Every part we ship exists for one reason: to run as long as the original at a fraction of the price, and to arrive before your stock runs out.

01

OEM-equivalent life, a fraction of the cost

Material grades verified by spectrometry, controlled heat treatment, advanced coatings on wear-critical parts. A cheaper part that fails early is expensive; ours are engineered to last.

02

Everything under one roof

Reverse engineering, design, CNC toolroom, inspection and dispatch all happen in our own facility, which is how lead times and tolerances stay under our control, not a subcontractor's.

03

Proven on running lines

Vedika was founded in 2009 inside one of India's leading teabag contract-packing groups. Most parts are trialled on running IMA and Teepack lines before they ship to you.

04

Export-ready, worldwide

170+ clients in 46 countries, documentation handled in-house, and representative agents in Indonesia, Russia, the UAE, Egypt, Sri Lanka and Bangladesh for local support.

2009

FOUNDED

46

COUNTRIES SERVED

170+

ACTIVE CLIENTS

100%

IN-HOUSE

End-to-end In-House Manufacturing



INSIDE THE KOLKATA FACILITY



CUTTING-EDGE MANUFACTURING AUTOMATION AT VEDIKA

Choose your machine. We make the rest simple.

Drawing-controlled production matched to your machine model, with a searchable catalogue online.



IMA C24 / C27 / C28

Replacement parts catalogue



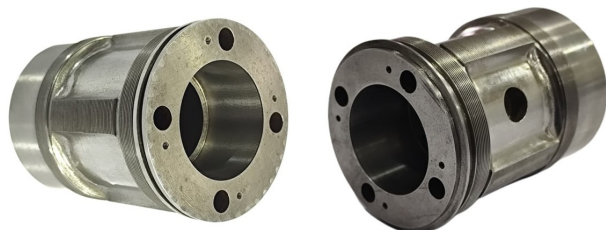
Teepack Perfecta / Constanta

Replacement parts catalogue



IMA C21 / C23

Replacement parts catalogue



IMA C2000 / C2002

Replacement parts catalogue

THE RANGE

Cutting knives to complete wheel assemblies.

Cutting knives, forming and sealing parts, dies, gears, guides, pivot pins, springs, wheels and wear parts. 1,000+ parts in the master range, 500+ published online.

IMA C 21



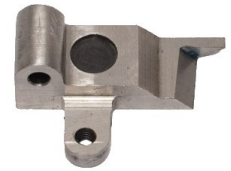
C20060143



C20060258



C20060289

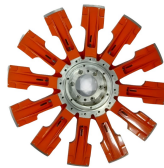


C20060304

IMA C 23



C23080341



C2310001 / C2310013



C23060166



CWC21F00008-001

IMA C 24 / C 27 / C 28



TC1120266



TC1120338



TC1120339



TC1150111



TC1400011



TC1120326



TC1120342



TC1040014

TEEPACK PERFECTA



425A



8939 BE



355B



9712A

Ordering is simple. Send a part number, a drawing, or a photograph of a worn sample to vedant@vedikamachinery.com or WhatsApp +91 98310 93192. Our engineering team identifies it, confirms the specification and quotes it.

Five steps. One roof. No outsourcing.

01 **Reverse Engineering & Metrology**

Worn OEM parts captured on CMM technology; imported raw material verified by optical emission spectrometry before anything is cut.

02 **Design & Drawing**

Every part enters drawing-controlled production with defined tolerances, materials and treatments.

03 **In-house CNC Toolroom**

VMC and CNC turning, wire-cut and sinker EDM, surface and cylindrical grinding, polishing, alongside a full conventional toolroom.

04 **Quality Inspection**

100% dimensional inspection on calibrated instruments and hardness verified per batch.

05 **Dispatch**

Export documentation, packing and shipment handled in-house, with prompt, professional client service worldwide.

**Conventional
Turning
Machines**



CONVENTIONAL TURNING

Manufacturing with latest in
VMC Automation



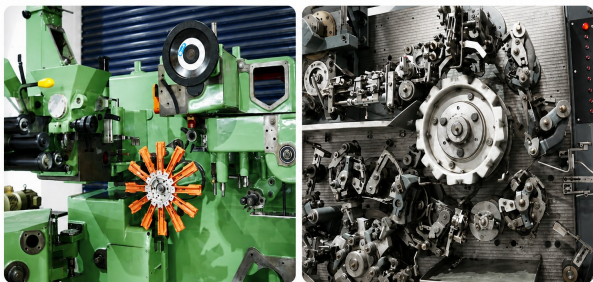
VMC MACHINING

Manufacturing with latest in
EDM Spark Machining



EDM SPARK MACHINING

Machine Trials



MACHINE TRIALS ON RUNNING LINES

Verified before it ships.

A replacement part is only cheaper if it lasts. Ours are tested at every stage.

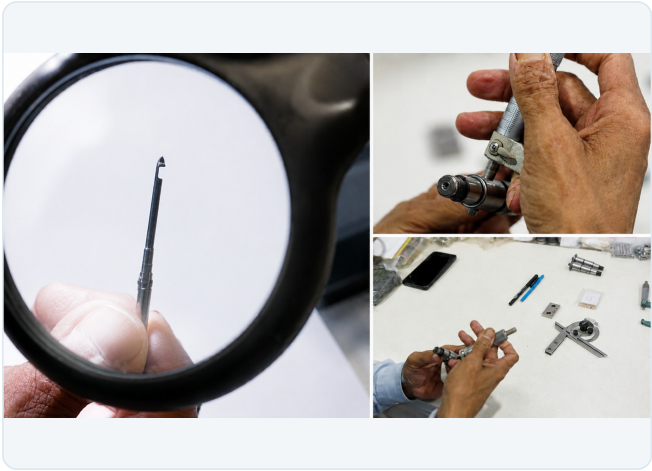
MATERIAL	Spectrometric verification of every incoming material grade
HARDNESS	Controlled heat treatment with hardness testing on every critical batch
DIMENSION	100% inspection on calibrated instruments against controlled drawings
TRIAL	Machine trials for most parts on running teabag lines before dispatch



REVERSE ENGINEERING & METROLOGY



CAD FROM CMM MEASUREMENT



INSPECTION FOR TOLERANCE, LIFE & MANUFACTURING DEFECTS



LASER ETCHING FOR TRACEABILITY

Machine-proven consumables, alongside your spares.

Supplied for teabag packaging only, and shipped with your spares in one consolidated consignment: one supplier, one shipment, one point of accountability.



Cotton thread

For IMA & Teepack machines



Aluminium wire

0.5 mm



BOPP film / overwrap

Machine-proven



Envelopes • Tags • Cartons

Print-ready supply



Send a part number. Get a quote.

A part number, a drawing, or a photograph of a worn sample is all we need to begin.

CONTACT

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HQ & MANUFACTURING

India · Kolkata

REPRESENTATIVE AGENTS

Bangladesh · Egypt · Indonesia · Russia · Sri Lanka · UAE

CLIENT COUNTRIES

Algeria · Armenia · Belarus · Bosnia & Herzegovina · Bulgaria · Czech Republic · Côte d'Ivoire · France · Georgia · Germany · Iran · Israel · Italy · Japan · Jordan · Kazakhstan · Kenya · Kyrgyzstan · Lebanon · Lithuania · Malaysia · Morocco · Pakistan · Saudi Arabia · South Africa · South Korea · Spain · Sudan · Syria · Taiwan · Tajikistan · Tanzania · Tunisia · Turkey · UK · USA · Ukraine · Uzbekistan · Yemen

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